

SKILLFUL
PRINTING



Shenzhen, China Factory



Hong Kong, China R&D Office



Haiphong, Vietnam Factory



Orange County, California R&D Office

Orange County, California R&D Office

SOCIAL COMPLIANCE, CERTIFICATION AND STANDARDS



FSC Forest Stewardship Council

Standard for
Chain of Custody Certification



FSC forest management certification confirms that the forest is being managed in a way that preserves biological diversity and benefits the lives of local people and workers, while ensuring it sustains economic viability. FSC-certified forests are managed to strict environmental, social and economic standards.

The FSC label on a finished product signals that the materials used during production have met the chain of custody requirements at every step in the supply chain, from sourcing to distribution.

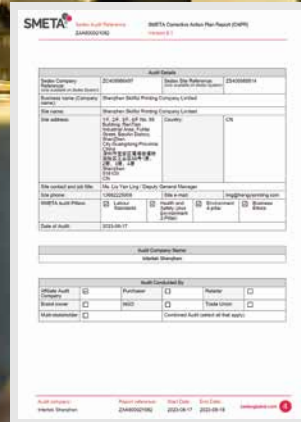


Global Recycled Standard

Recycled material tracking



The Global Recycled Standard (GRS) is a voluntary product standard for tracking and verifying the content of recycled materials in a final product. The standard applies to the full supply chain and addresses traceability, environmental principles, social requirements, chemical content and labeling.



Sedax
Supplier Ethical Data Exchange
for social and enviroment
performance



Sedex is a not-for-profit organisation that aims to improve ethical and responsible business practices in global supply chains. Sedex stands for Supplier Ethical Data Exchange, which is an online system that allows suppliers to maintain data on ethical & responsible practices and allows them to share this information with their customers.



BSCI
Supply chain management system
Grade B



The Business Social Compliance Initiative (BSCI) is a leading supply chain management system with a Code of Conduct that supports companies to drive social compliance and improvements within the factories and farms in their global supply chains.



DISNEY

Facility and Merchandise
Authoriztion (FAMA)



American Soybean Association

Soyink Printing



ISO14001:2015
Quality Management System



ISO9001:2015

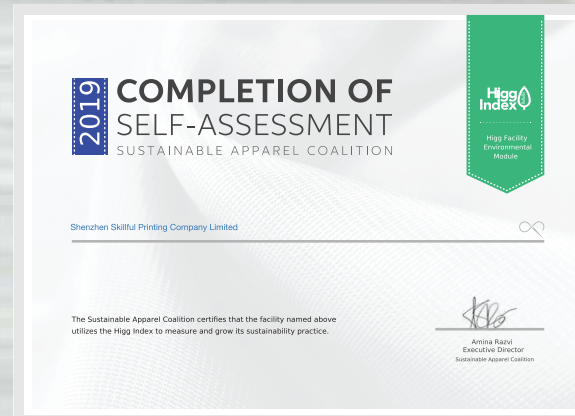
Quality Management System



G7
Color Management System



G7 is a calibration process used to improve the printing consistency and accuracy between different printing devices. It's an international standard created by Idealliance, an independent non-profit organization that focuses on driving industrywide standards for digital media and print production.



HIGG Index

Sustainable practice



Higg Index is an indicator of the apparel, footwear and textile industry's underlying tools that enable companies to evaluate raw material types, products, manufacturing plants and processes within the context of environmental and product design choices.

Skillful Profile

Company Profile

Name: Skillful Int’l. Printing Co. Ltd.

Year of Establishment : 1988

Number of Staff : 230

Nature of Business: Packaging Manufactuer

Head Office: Hong Kong

Branch : Shenzhen China, Hong Kong,
Vietnam, USA

Skillful Factory

Primary: Shenzhen Bao’an, China

Size: 200,000 sq feet

Secondary: Vietnam

Size: 50,000 sq feet

Products

Hangtag

Folding Carton Box

Rigid Box

Paper Tube

Corrugated cardboard box

Heatseal Clamshell Cards

Paper Bags

Adehesive labels

Wash tag, Garment labels

Garment Labels

Polybags & Foil Sealed Bags

Vacuum Molded Tray

Paper Pulp Tray

Wrapping Paper (Tissue Paper)

Skillful Standards and Certification

Forest Stewardship Council (FSC) Certification

BSCI Social Compliance Initiative

OEKO-TEX STANDARD 100

ISO 9001:2015

G7 Master Color Management

Disney FAMA (Facility and Merchandise Authorization)

Higg Index

Shenzhen China

Factory Equipment Inventory

Model	Name of machine for key process	Qty	UPH Capacity
SCREEN 1200	Artwork to Print Plate (CTP)	1 set	On Duty
HP Indigo Digital Printer	Digital print sampling and proofing	2 sets	On Duty
CNC Diecutter	Packaging development, structure design	4 sets	On Duty
ROLAND 200	2 colors offset printpress	3 sets	On Duty
ROLAND 500	5 colors + varnish offset printpress	1 set	On Duty
ROLAND 700 (UV)	7 colors + varnish offset printpress	1 set	On Duty
KOMORI LITHRONE G44 advance	6 colors + varnish offset printpress	1 set	On Duty
Litho Laminator	Corrugated and paper board lamination	1 set	On Duty
Silk-Screen Printer	Silk screen printing	4 sets	On Duty
Calendering Machine	Calendering Coating	1 set	On Duty
Paper Coating Laminator	Coating Lamination (Gloss, Matte, Soft-Touch etc.)	3 sets	On Duty
UV coating Machine	Spot UV coating	4 sets	On Duty
Embossing Machine	Embossing	4 sets	On Duty
Semi-auto Diecutting Machine	Diecutting	8 sets	On Duty
Automatic Diecutting Machine	Hi-Speed diecutting	2 sets	On Duty
V-grooving Machine	V groove automation	1 set	On Duty
Box Window Lamination Machine	Plastic film to box	2 sets	On Duty
Hot Stamping Foil Machine	Hot stamping foil print	4 sets	On Duty
Box Gluing Machine	Automatic gluing and folding box	5 sets	On Duty
Packaging scanner	Packaging inspection	2 sets	On Duty
High Frequency Press	Plastic Crease with high frequency	1 set	On Duty

Haiphong, Vietnam

Model	Name of machine for key process	Qty	UPH Capacity
ROLAND 700 HIPRINT	6 colors + varnish offset printpress	1 set	On Duty
ROLAND 900	6 colors + varnish offset printpress	1 set	On Duty
SCREEN 1200	Artwork to Print Plate (CTP)	1 set	On Duty
HP Indigo Digital Printer	Digital print sampling and proofing	2 sets	On Duty
Auto Lamination	ML-1100	1	On Duty
Automatic Die-cut	Liansheng	2	On Duty
Rigid Box Machine	Hongming	4	On Duty
MBO Folding Machine	MBO	3	On Duty
Martine Muller	Martine	2	On Duty
Collating Machine	Collating Machine	1	On Duty
3.4.5.7 lays Corrugator	Xiexu	1	On Duty
Automatic Die-cut	Liansheng	1	On Duty
Semi-auto floding and Gluer	Dongguan	4	On Duty
Silk-Screen Printer	Silk screen printing	2 sets	On Duty
Calendering Machine	Calendering Coating	1 set	On Duty
Paper Coating Laminator	Coating Lamination (Gloss, Matte, Soft-Touch etc.)	2 sets	On Duty
UV coating Machine	Spot UV coating	4 sets	On Duty
Embossing Machine	Embossing	4 sets	On Duty
Semi-auto Diecutting Machine	Diecutting	6 sets	On Duty
V-grooving Machine	V groove automation	1 set	On Duty
Box Window Lamination Machine	Plastic film to box	2 sets	On Duty
Hot Stamping Foil Machine	Hot stamping foil print	4 sets	On Duty
Box Gluing Machine	Automatic gluing and folding box	3 sets	On Duty
Packaging scanner	Packaging inspection	2 sets	On Duty
High Frequency Press	Plastic Crease with high frequency	1 set	On Duty

WAREHOUSE & STORAGE
SHIPPING DEPARTMENT



RIGID BOX PRODUCTION LINE
QUALITY CHECK & INSPECTION



LABEL & HANGTAG
ENVELOP BINDING



PRODUCTION TEAM
DESIGN TEAM
DIGITAL STORAGE
DIGITAL PRINT
MOCK UP SAMPLING



COATING/ LAMINATION
SPOT UV PRINTING
SILK SCREEN PRINTING
BOX AND WINDOW GLUING
LABOR TEAM



LITHO LAMINATING
DIE CUTTING
EMBOSSING
FOIL STAMPING



PRINT DEPARTMENT
CTP & COLOR MANAGEMENT
MATERIAL STORAGE



PRINT PRESS



manroland ROLAND 700

Technical Specification

Sheet output max. (sheets/h)
15,000
Sheet output in perfecting mode (sheets/h)
12,000
Max. sheet format (inch)
29.5x40.5
Max. printing area (inch)
29x40.25
Stock thickness range (mm)
0.06 to 0.60

Color: 7 + UV Varnish
Setting: UV Offset



KOMORI LITHRONE 2024 G40

Technical Specification

Sheet output max. (sheets/h)
17,200
Sheet output in perfecting mode (sheets/h)
12,000
Max. sheet format (inch)
29.5x41.3
Max. printing area (inch)
27.95x40.15
Stock thickness range (mm)
0.06 to 1.0

Color: 6
Setting: Offset

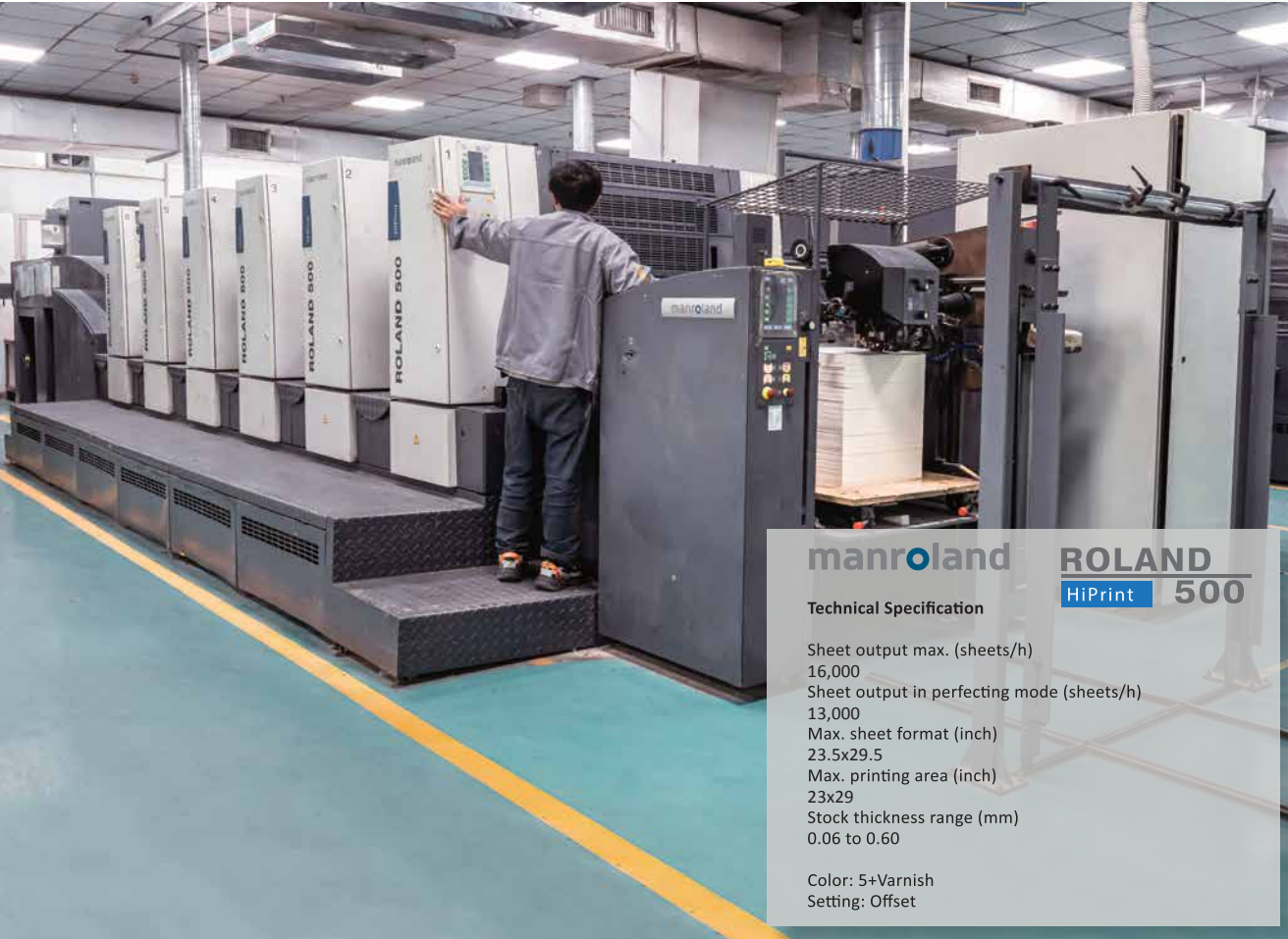


manroland ROLAND HiPrint 700

Technical Specification

Sheet output max. (sheets/h)
16,000
Sheet output in perfecting mode (sheets/h)
13,000
Max. sheet format (inch)
29x40.5
Max. printing area (inch)
28.25x40.25
Stock thickness range (mm)
0.06 to 0.60

Color: 5 + Varnish
Setting: Offset



manroland ROLAND HiPrint 500

Technical Specification

Sheet output max. (sheets/h)
16,000
Sheet output in perfecting mode (sheets/h)
13,000
Max. sheet format (inch)
23.5x29.5
Max. printing area (inch)
23x29
Stock thickness range (mm)
0.06 to 0.60

Color: 5+Varnish
Setting: Offset

PRINT PRODUCTION



COLOR MANAGEMENT



Skillful Print Department

Skillful is equipped with 7 high end ManRoland print presses to accomodate different projects size to optimize cost and wastage.



Color Managment system to calibrate, digitally control and measure color efficeintly.



ORGANIZED WORK SPACE



Diecutting Department

Skillful's main plant is located at Bao'an, Shenzhen sits on the vain of main transportation highway in Southern China which is easily accessible to Shenzhen airport, Yian-tian port, and Hong Kong port. Each of the 8 levels has 25,000 square feet work space and each floor is carefully designed to fit our production chain to allow organized and smooth production workflow.

Our factory has been auditted and up to BCSI standard - Grade B.

CRAFTMANSHIP

PRODUCTION



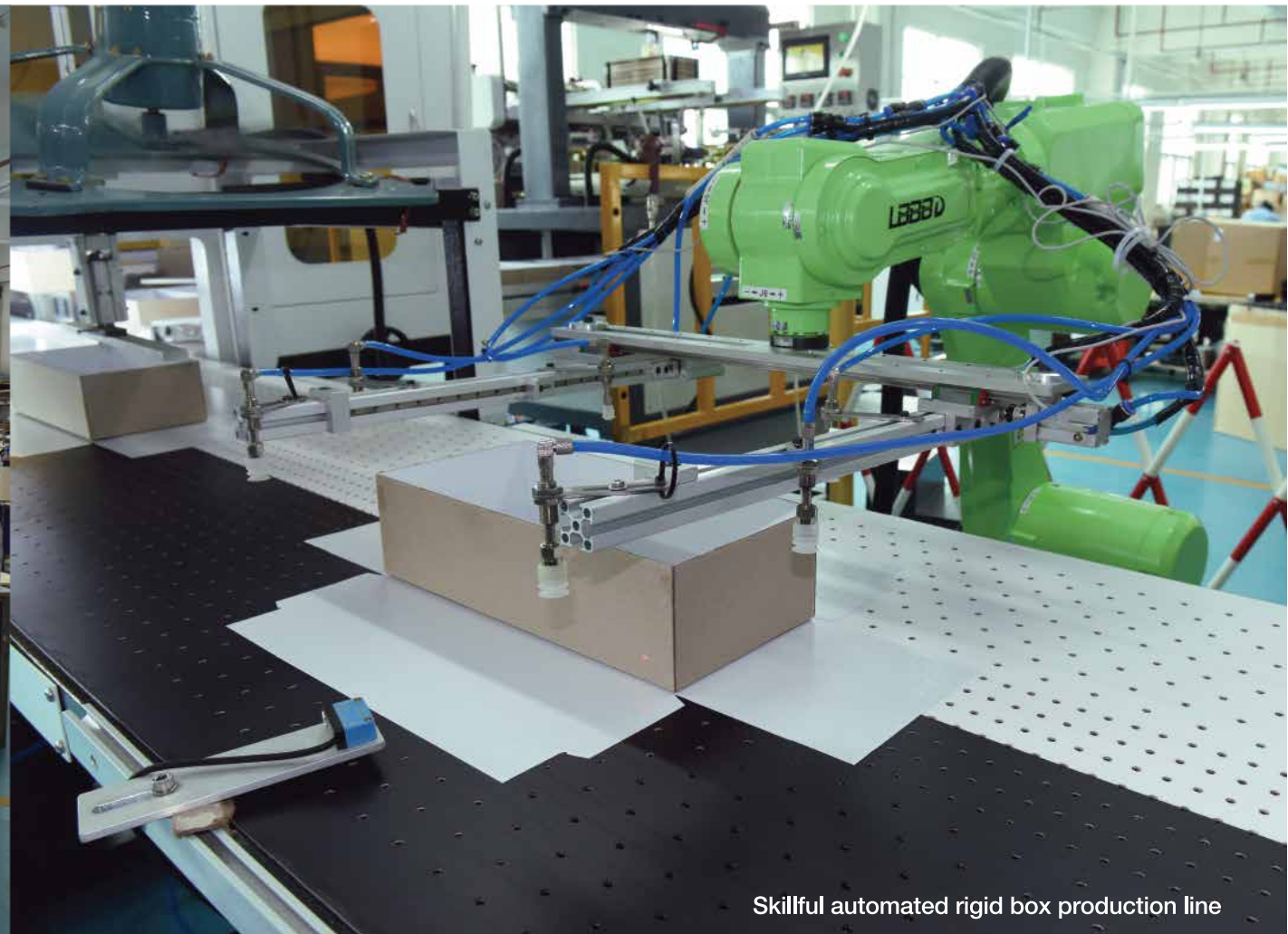
Labour Production Team

Skillful has never abandoned traditional production methods. For small volume orders and complex packaging, hands-on craftsmanship remains essential. Our team approaches packaging as a form of the craft, where precision, experience, and attention to detail make the difference.



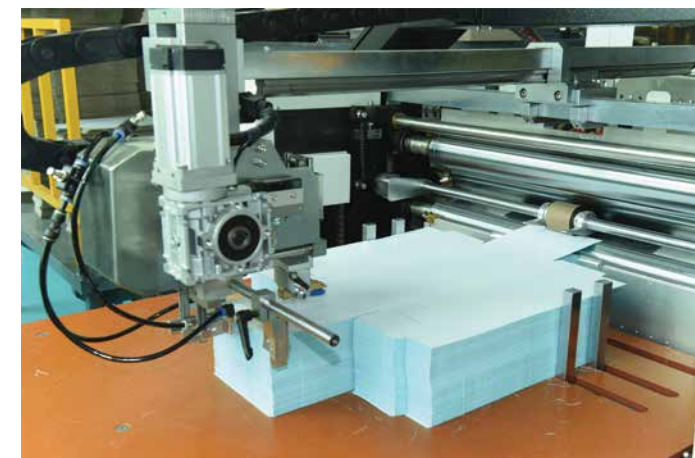
DIGITAL

AUTOMATION PRODUCTION



Skillful automated rigid box production line

Skillful is constantly investing into new automation equipment to improve efficiency, product quality, and varieties for packaging products.



QUALITY CHECK

INSPECTING EVERY PROCESS



To ensure final products are consistently in perfect condition, our quality team is following every production on each steps. Above picture showing our inspecting machine in process, checking all aspect in a box: color, alignment, dust, and defection.

SHIPPING & STORAGE

MANAGEMENT



Before all shipment, our finished products are placed securely in dedicated space for storage. Our storage are equipped with temperature and humidity control, to keep printed product in its best condition.

ANNUAL CAPACITY

LEAD TIME

PRODUCT	QUARTER	ANNUAL	SAMPLING	PRODUCTION LEAD TIME			
				5,000	30,000	100,000	500,000
Hangtags and Cards	25,000,000	100,000,000	14-17 days	14-21 days	14-21 days	14-21 days	14-21 days
Adehsive sticker labels	25,000,000	100,000,000	14-17 days	14-21 days	14-121 days	14-21 days	14-21 days
Folding Cartons	12,500,000	50,000,000	14-17 days	14-17 days	17-21 days	21-24 days	24-28days
Rigid Boxes	500,000	2,000,000	14-17 days	17-21 days	24-28 days	27-31 days	28-34 days
Corrugated Carton Boxes	12,500,000	50,000,000	14-17 days	17-21 days	17-21 days	21-24 days	24-28 days
Fabric garment labels	25,000,000	100,000,000	14-17 days	14-21 days	14-21 days	14-21 days	14-21 days
Heatseal Cards	20,000,000	80,000,000	14-17 days	14-21 days	14-21 days	14-21 days	21-24 days
Mylers Bags, Pouches and all bag types	10,000,000	90,000,000	14-17 days	14-21 days	17-21 days	17-21 days	21-24 days

Above are general statistic volume, number may varies for individual product.