## WELCOME TO SKILLFUL PRINTING

## INTRODUCTION

In past days, purpose of packaging was to protect, transport and preserve products. The only thing to consider was the size, material, and it should therefore be relatively durable. Nowadays the packaging of a product is equally as important as the product inside, and aside from the basic role of packaging (durability, protection...), other aspects such as visual, sustainability, touch, and even smells have become essential aspects of consumer products trade strategies and, more importantly, the only thing responsibile for "dressing" the product and ensuring it appears more attractive and stands out from all its competitor's product.

While being in packagingover the past 3 decades as a factory, we value the importance of packaging, and how to reproduce them right.



## - INDEX -

### FACTORY INFORMATION

4	FACTORY INTRODUCTION	4
8	CERTIFICATION	8
10	PROFILE	10
11	FACTORY INVENTORY	11
21	CAPACITY	21
22	LEAD TIME	22
23	SHIPPING	23
	PRODUCT	
24	HANGTAG	24
30	GARMENT TRIMS PACKAGING	30
33	UPC AND LABEL	33
35	FOLDING BOX	35
45	CORRUGATED PACKAGING	45
····· 5 C	RIGID BOX	50
52	INSERT	54
57	DEVELOPMENT	57



LEVEL 7+8

WAREHOUSE & STORAGE SHIPPING DEPARTMENT

LEVEL 6

RIGID BOX PRODUCTION LINE QUALITY CHECK & INSPECTION LABORING

LEVEL 5

LABEL & HANGTAG ENVELOP BINDING

LEVEL 4

PRODUCTION TEAM
DESIGN TEAM
DIGITAL STORAGE
DIGITAL PRINT
MOCK UP SAMPLING

LEVEL 3

COATING/ LAMINATION
SPOT UV PRINTING
SILK SCREEN PRINTING
BOX AND WINDOW GLUING
LABORING

LEVEL 2

LITHO LAMINATING DIE CUTTING EMBOSSING FOIL STAMPING

LEVEL 1

PRINTING DEPARTMENT CTP & COLOR MANAGEMENT MATERIAL STORAGE



## **CERTIFICATION AND STANDARDS**



DISNEY

Facility and Merchandise Authoriztion (FAMA)



Oeko-Textile

Woven fabrics made of 100% nylon and 100% polyester, dyed, with water-proof.



FSC

FAMA, Facility and Merchandise Authorization, is the certification authorized by Disney. They are committed to respecting human rights, monitoring the safety and integrity of products, and reducing the environmental footprint of their supply chain.



If a textile article carries the STANDARD 100 label, you can be certain that every component of this article, i.e. every thread, button and other accessories, has been tested for harmful substances and that the article therefore is harmless for human health. The test is conducted by our independent OEKO-TEX® partner institutes on the basis of our extensive OEKO-TEX® criteria catalog. In the test they take into account numerous regulated and non-regulated substances, which may be harmful to human health. In many cases the limit values for the STANDARD 100 go beyond national and international requirements. The criteria catalog is updated at least once a year and expanded with new scientific knowledge or statutory requirements.



Forest Management Certification gives the public reassurance that timber products originating from a forest are managed in a responsible and sustainable way.





ISO 9001:2015

**Quality Management System** 



BSCI

Member of BSCI



nigg index



G7

**G7 Master Qualification** 

The amfori Business Social Compliance Initiative (BSCI) is an industry-driven movement that aims to monitor and assess workplace standards across the global supply chain. ... A amfori BSCI audit helps a business monitor its supply chain to ensure that all suppliers are treating workers ethically and legally.



ISO 9001 is defined as the international standard that specifies requirements for a quality management system (QMS).

Organizations use the standard to demonstrate the ability to consistently provide products and services that meet customer and regulatory requirements. It is the most popular standard in the ISO 9000 series and the only standard in the series to which organizations can certify.



Developed by the Sustainable Apparel Coalition, the Higg Index is a suite of tools that enables brands, retailers, and facilities of all sizes — at every stage in their sustainability journey — to accurately measure and score a company or product's sustainability performance. The Higg Index delivers a holistic overview that empowers businesses to make meaningful improvements that protect the well-being of factory workers, local communities, and the environment.

Higg Index

The G7 Master standard is a facility qualification provided by Idealliance. This qualification demonstrates that a printing facility has calibrated its equipment to G7 requirements. The G7 Master Qualification is intended for physical facilities that offer print, pre-media, or creative services.

G7/

Forest Stewardship Council
Certified

## FACTORY EQUIPMENT INVENTORY

#### **Company Profile**

Name: Skillful Int'l. Printing Co. Ltd.

Year of Establishment: 1988

Number of Staff: 230

Nature of Business: Packaging Manufactuer

**Head Office: Hong Kong** 

Branch: Shenzhen China, Hong Kong,

Vietnam, USA

#### **Skillful Staff**

Production: 170

**Quality Control: 20** 

Research & Development: 15

**Account Manager: 12** 

Marketing: 5

Procurement: 5

#### **Skillful Standards and Certification**

Forest Stewardship Council (FSC) Certification

**BSCI Social Compliance Initiative** 

**OEKO-TEX STANDARD 100** 

ISO 9001:2015

**G7 Master Color Management** 

Disney FAMA (Facility and Merchandise Authorization)

Higg Index

#### **Skillful Factory**

Facotry 1) Shenzhen Bao'an, China

Size: 200,000 sq feet

Factory 2) Vietnam

Size: 50,000 sq feet

Factory 3) Hong Kong

Size: 3000 sq feet

#### **Skillful Product**

Hangtag

**Folding Carton Box** 

Rigid Box

**Paper Tube** 

Corrugated cardboard box

**Heatseal Clamshell Cards** 

**Paper Bags** 

Adehesive labels

Wash tag, Garment labels

RFID

Polybags & Foil Sealed Bags

Vacuum Molded Tray

Paper Pulp Tray

Wrapping Paper (Tissue Paper)

MACHINE
SCREEN 1200
HP Digital Printer
CNC Diecutter
ROLAND 200
ROLAND 500 HiPrint
ROLAND 700 HiPrint
ROLAND 700
ROLAND 700 (UV)
Litho Laminator
Silk-Screen Printer
Calendering Machine
Paper Coating Laminator
UV coating Machine
Embossing Machine
Semi-auto Diecutting Machine
Automatic Diecutting Machine
Box Window Lamination Machine
Hot Stamping Foil Machine
Box Gluing Machine
Packaging scanner
High Frequency Press

FUNCTION	SETS
Artwork to Print Plate (CTP)	1 set
Digital sampling and proofing	2 sets
Packaging development, structure design	4 sets
2 colors offset printpress	3 sets
5 colors + varnish offset printpress	1 set
5 colors + varnish offset printpress	1 set
6 colors	1 set
7 colors + varnish offset printpress	1 set
Corrugated and paper board lamination	1 set
Silk screen printing	4 sets
Calendaring Coating	1 set
Coating Lamination (Gloss, Matte, Soft-Touch etc.)	3 sets
Spot UV coating	4 sets
Embossing	4 sets
Diecutting	8 sets
Hi- Speed diecutting	2 set
Plastic film to box	2 sets
Hot stamping foil print	4 sets
Automatic gluing and folding box	5 sets
Packaging inspection	2 sets
Plastic Crease with high frequency	1 set
	17.17.18









## ORGANIZED

## **WORK SPACE**



The new Skillful 6 storey factory located at Bao'an, Shenzhen sits on the vain of main transportation highway in South China which is easily accessible to Shenzhen airport, Yian-tian port, and Hong Kong ports. Each of the 6 floor has 25,000 sq feet work space and each floor is carefully designed to fit in our production chain to allow organizsed and smooth production flow.

14

# TRADITIONAL PRODUCTION

## **DIGITAL**AUTOMATION



Skillful never gave up on traditional packaging production to provide flexibility for complex packaging. We treat packaging as a piece of art and fine craftmanship is essential.





Skillful is constantly investing into new automation equipment to improve efficiency, product quality, variaty for packaging products.



# PRINT PRODUCTION

# **COLOR**MANAGEMENT

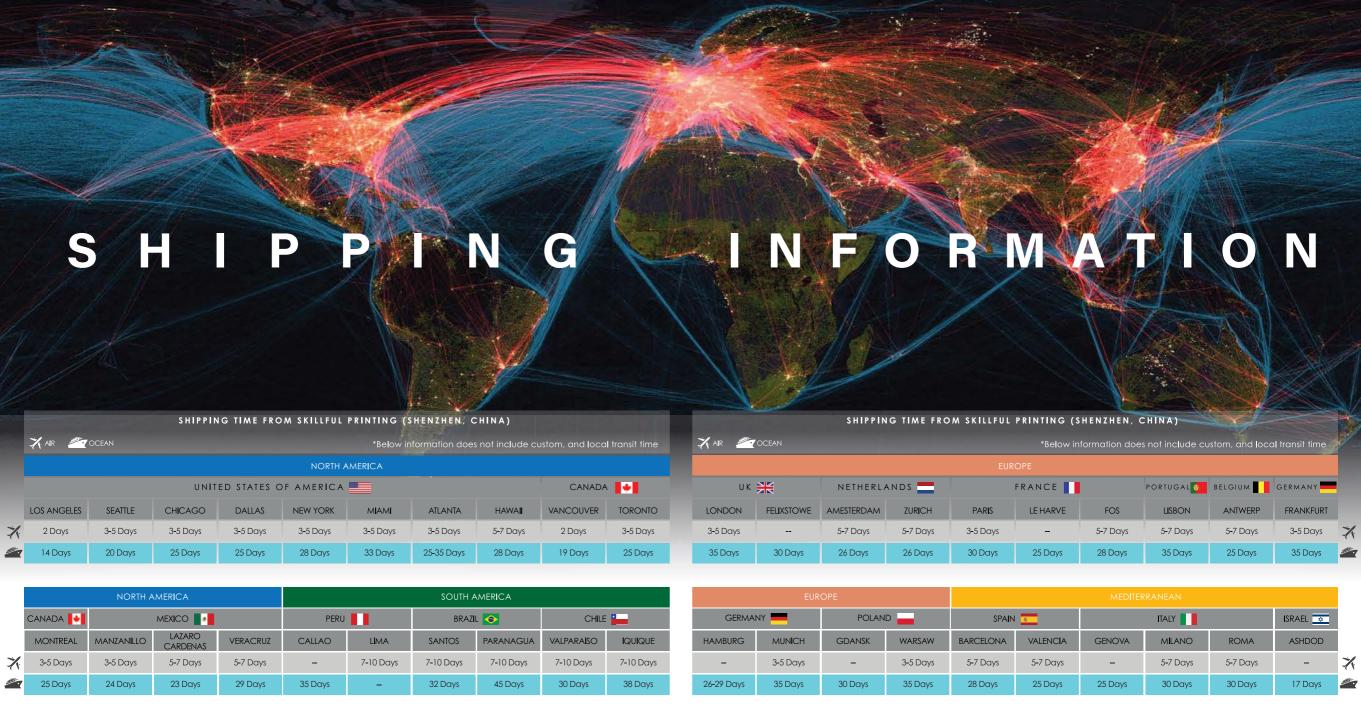


Skillful is equipped with 7 high end ManRoland print presses to accommodate different projects size to optimize cost and wastage.

Color Managment system to calibrate, digitally control and measure color efficiently.



		77			PRODUCTIO	N LEAD TIME	
PRODUCT	QUARTER	ANNUAL	SAMPLING	5,000	30,000	100,000	500,000
HANGTAG	25,000,000	100,000,000	14-17 days	14-21 days	14-21 days	14-21 days	14-21 days
FABRIC LABEL	25,000,000	100,000,000	14-17 days	14-21 days	14-121 days	14-21 days	14-21 days
FOLDING CARTON	12,500,000	50,000,000	14-17 days	14-21 days	14-21 days	14-21 days	21-28 days
RIGID BOX	500,000	2,000,000	14-17 days	14-21 days	21-28 days	21-28 days	21-28 days
CORRUGATED CARTON	12,500,000	50,000,000	14-17 days	14-21 days	14-21 days	14-21 days	21-28 days
ADHESIVE LABEL	25,000,000	100,000,000	14-17 days	14-21 days	14-21 days	14-21 days	21-28 days
HEATSEAL CARD	20,000,000	80,000,000	14-17 days	14-21 days	14-21 days	14-21 days	21-28 days
POUCHES	1,000,000	4,000,000	14-17 days	14-21 days	14-21 days	14-21 days	28-35 days



			SOUTH AMER <b>I</b> CA					MIDDL	E EAST	
	CHILE	VENEZUELA	COLOMI	BIA	ARGENT <b>I</b> NA •	QATAR		UAE		KUWAIT
	ARICA	MARACAIBO	BUENAVENTURA	CARTAGENA	BUENOS AIRES	DOHA	DUBAI	ABU DHABI	JEBEL ALI	KUWAIT CITY
X	7-10 Days	7-10 Days	7-10 Days	7-10 Days	7-10 Days	2-3 Days	2-3 Days	3-5 Days	-	3-5 Days
	45-50 Days	45-50 Days	35 Days	35 Days	35 Days	20 Days	17 Days	-	17 Days	20 Days

			ANIA	OCE			MEDITERRANEAN					
	FIJI 🎏 🕫	NEW ZELAND	AUSTRALIA 👯				GREECE 🔚	TURKEY C.		ISRAEL <u></u>		
	FIJI	OAKLAND	BRISBANE	SYDNEY	MELBOURNE	PERTH	ATHENS	IZMIR	ISTANBUL	TEL AVIV		
s 3	5-7 Days	3-5 Days	2-4 Days	2 Days	2 Days	3-5 Days	5-7 Days	-	3-5 Days	3-5 Days		
5	28 Days	23 Days		16-18 Days		21 Days	28 Days	32 Days	24 Days	21 Days		

	ASIA										
	KOREA SINGAPORE C		gapore Indonesia Vietnam 🛨		M 🛨	PHILIPPINES >	MALAYSIA CO	JAPAN	•		
	BUSAN	INCHEON	SINGAPORE	JAKARTA	HAI PHONG	HO CHI MINH	MANILA	KUALA LUMPUR	TOKYO	NAGOYA	
*	-	2 Days	2 Days	2 Days	2 Days	2 Days	2 Days	2 Days	2 Days	2 Days	
	5 D	ays	3-5 Days	5-10 Days							



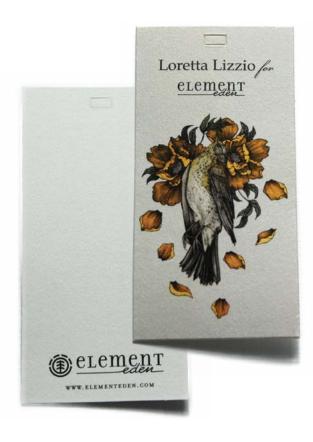
Garment Hangtags - UPC Tags - Labels

A tag attached to a garment or other piece of merchandise that includes information about the manufacturer or designer, the fabric or material used, the model number, care instructions, and sometimes the price.

Hangtag marketing is a retail staple and for good reason. Hangtags can attract attention to sales and make the difference between the purchase of one product or another — or even both! Like all marketing materials, hangtag marketing is a science. You have to do it right to get results.









Specification

Paper 250gsm + 250gsm Textured paper

Color 6 + 1C

Finishing Gloss Varnish and Card laminated 2 in 1

Gloss varnish to highlight and enhance the paper texutre, also to preserve printed colors.









Specification

Paper 300gsm Silky Paper, Custom Color\*

Color 2 color Silk Screen
Finishing Matte Varnishing Coat

Used Silk Screen Print to achieve solid result of the displayed words.

Paper color is custom made by paper factory.





Specification

Paper 300gsm+300gsm 1/S Silver Card

Color CMYK UV PRINTING

Finishing Gloss Lamination, Card Lamination

Silver Card Handtag by UV Printing.



Paper 300gsm Textured paper

Color CMYK

Finishing Matte Lamination

Custom Strip Print Strings with Copper Pin.



#### Specification

350gsm 1/s Artboard + Paper

150gsm Adhesive Sticker

Color 1 Color

Finishing Matte Lamination,

Hot Stamp Foil, Nylon String

String tied over 3 holes. Sticker Hangtag.







#### Specification

350gsm Texture Paper Paper

Color 1 Color

Finishing Matte Varnishing Coat,

Texture Deboss, Eyelet,

Cotton String

Layer of paper beneath eyelet. Debossed texture on paper surface.







#### Specification

250gsm Black Kraft x 3pcs Paper

Color No Print

Finishing Matte Lamination,

Hot Stamp Foil

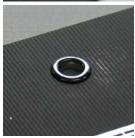
Strip Deboss, Eyelet

Strip Deboss on both sides.











Paper 300gsm 2/S Coated Artboard

2+1C (Pantone) Color Finishing Matte Lamination,

Hot Stamp Foil

Strings to match tag color

Detail hot stamp foil. String matching tag color.



#### Specification

Finishing

300gsm+300gsm Kraft Paper Paper Color 1+1C (Pantone Base Dyed)

> Matte Varnishing Coat, Foil print and side edges

Hot Stamp Foil on the tag side edges.



#### Specification

Paper 300gsm+300gsm Kraft Paper Color 1+1C (Pantone Base Dyed)

Finishing Matte Varnishing Coat,

Hot Stamp Foil surface

Functional tag for ear rings.



#### Specification

Paper 1350gsm Recycled Kraft Paper

Color 2 Pantone Colors

Finishing Matte Varnishing Coat

Functional tag for heavy belt.







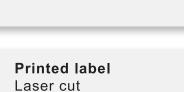
29



High stitch woven label Ultrasonic Cut End Fold







Non-woven backing Merrowed edge







Rubber Patches







Printed label With tear away cut







**Embroidery Patches** 





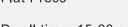


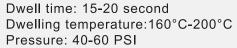




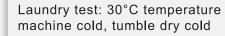


Heat-seal backing Flat Press



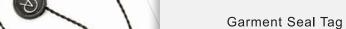


Heat transfer woven label













Grosgrain label 4 color stripe

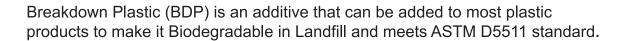




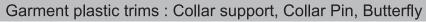
Rubber Zipper Head







Below products are now avaliable with BDP solution.









Plastic Packagings Box (PP, PET, PVC)







Blister case and inserts











#### Barcode Label Printing

\*All barcode types including Interleaved 2 of 5 (ITF, I25, I2O5), Code 128 (A, B & C), Code 39 (full ASCII), EAN, EAN-13, EAN-14, UPC, UPC-A,

UPC-E, GS1-128, 2D Datamatrix, QR Code, PDF147 barcodes & etc

- \* Wide stock size of label. Tailor made size is welcome
- \* High quality barcode label in low price
- \* Fast production lead time
- \* Flexible order quantity. Accept small order
- \* Serial number and variable data printing
- \* Used in supermarket, warehouse, access label, retail shop, clinic, garment, library, food and industrial



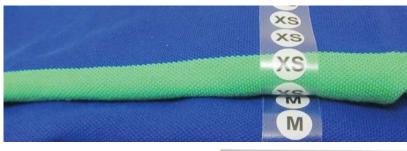


















GOOD SKIN.
NATURALLY
NERBIVORE

GOOD SKIN,
GOOD SKIN,
ASTURALLY

GOOD SKIN,
ASTURALLY

GOOD SKIN,
ASTURALLY

CERTIFORM

Corrugated Carton Box Page.32-35





Product: Skincare

Type: STE (Straight Tuck End) Carton + Liner

Material: C1S SBS FSC Paper

Color: CMYK + PMS

Finishing: Soft Touch Aqueous + Hot Stamping Foil





Product: Hair Product

Type: 2 pcs telescope box

Material: Metallic Paper

Color: CMYK + PMS

Finishing: Matte Varnish, Embossing

DLDING BOX FOLDING B







Packaging Product: Chocolate

Type of Box: Match Box

Material: 290gsm 1/S Coated Artboard + 0.5 PVC

Color: CMYK

Finishing: Matte Lamination Speciality: Clear PVC Lid Sleeve







Packaging Product: Chocolate

Type of Box: Envelope Top Auto Bottom Material: 290gsm 1/S Coated Artboard

Color: CMYK

Finishing: Matte Lamination

Speciality: Creative Box Shape to fit and display product



Type of Box: TTAB (Top Tuck Auto Bottom)

Material: 290gsm 1/S Coated Artboard

Color: CMYK

Finishing: Matte Lamination

Speciality: Creative window shape



37







Product: Lingerie

Type: Dust Pack Box

Material: Paper 350gsm Matallic Card, PP Hanger

Color: CMYK

Finishing: Gloss Lamination





Product: Lingerie

Type: Dust Pack Box

Material: Paper 350gsm Matallic Cardboard, PP Hanger

Color: CMYK

Finishing: Gloss Lamination









Product: Skincare unit carton

Type: STE and RTE Box

Material: Metallic Cardboard
Color: Custom SPOT Color

Finishing: Matte Lamination



Type: STE

Material: Holographic Cardboard

Color: Custom SPOT Color

Finishing: Matte Lamination

Hot Stamp Foil







Product: Eyelash unit carton

Type: STE (Straight Tuck End)

Material: Metallic Cardboard
Color: Custom SPOT Color

Finishing: Gloss Lamination

FOLDING BOX FOLDING BOX





Packaging Product: Wine

Type of Box: RTE (Reverse Tuck End) with Window

Material: 260gsm+350gsm 1/S Coated Artboard

Color: CMYK + 2 Pantones

Finishing: Hot Stamp Foil, Texture Emboss

Speciality: Heavy Strength Artboard Box



Product: Skin Care

RTE (Reverse Tuck Top)

Material: 335gsm 1/S Coated Cardboard

Color: CMYK

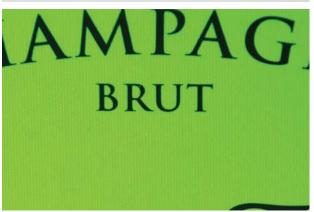
Type:

Finishing: Hot Stamping Foil, Pattern Debossing



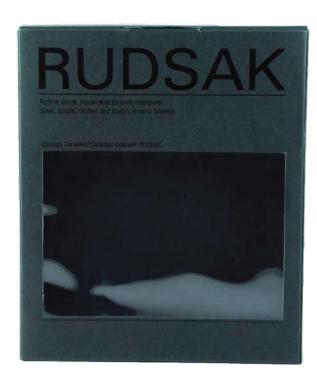


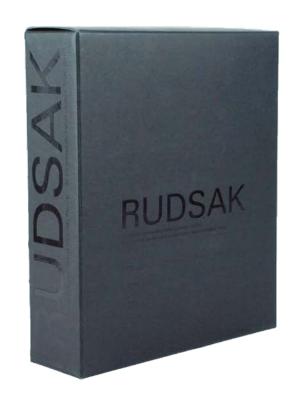






FOLDING BOX FOLDING BOX







Packaging Product: Apparel

Type of Box: TTSLB (Tuck Top Snap Lock Bottom with Window)

Material: 250gsm+250gsm Black Kraft Paper

Color: None

Finishing: Spot UV

Speciality: Used only Spot UV for entire box









Product: Electronic

Type: Trapezoid Box (Match Box Style)

Material: 350gsm 1/S Coated Cardboard

Color: 3 Pantones

Finishing: Matte Lamination











Product: Phone Accessories

Type: Angled Tuck Top with

Corner Window Box

Material: 350gsm 1/S Coated Cardboard

Color: 3 Pantones + CMYK

Finishing: Gloss Lamination

Product: Phone Accessories

Type: Tuck Top/Bottom Box with

**Custom Shape Window** 

Material: 350gsm 1/S Coated Cardboard

Color: 3 Pantones

Finishing: Matte Lamination







Product: Watch

Type: Rhombus Shape Box

Material: PET 0.35 mm

Color: 2 Pantones

Finishing: Gloss





Product: Lingerie

Type: RTE (Reverse Tuck End)

Material: PET 0.35 mm

Color: CMYK Finishing: Gloss





Product: Electronic

Type: Quarter Circle Shape Box with

Rigid Top and Bottom Lid

Material: PET 0.35 mm + 1200gsm Rigid Lids

Color: 2 Pantones + CMYK

Finishing: Acetate: Gloss, Paper: Matte











Packaging Product: Apparel

Type of Box: One piece Box with Envelope String Tie

Material: 300gsm Kraft Paper + E Flute

Color: 1 Pantone

Finishing: Matte Varnish Coat Speciality: Envelope String Tie



Packaging Product: Cakes

Type of Box: One Piece Barn Style Box with Handle

Material: 300gsm Kraft Paper + White Based Food Grade F Flute

Color: CMYK

Finishing: Matte Lamination Speciality: Food Grade Paper







Skincare box set

Type:

E-commerse Mailer box

Material:

C1S Paper + Corruagted Cardboard

Color:

**Custom SPOT Color** 

Finishing:

Soft-Touch Lamination



Product:

Eye lashes box set

Type:

E-commerse Mailer box with vaccum tray

Material:

Kraft paper + Corruagted Cardboard

Finishing:

Color:

**CMYK Print inside** Gloss Varnish Inside





Packaging Product: Sock

Type of Box: RTE (Reverse Tuck End)

Material: 300gsm Kraft Paper + E Flute

Color: 1 (Silk Screen)

Finishing: Spot UV

Speciality: Extra White Silk Screen, Spot UV

on kraft paper





Skincare box set

Type: E-commerse Mailer box

C1S Paper + Corruagted Cardboard Material:

Color:

**Custom SPOT Color** 

Finishing: Matte Lamination











Type of Box: Match Box with Window

Material: 300gsm 1/S Coated Artboard

(Cover)+Corrugated Carton in E Flute

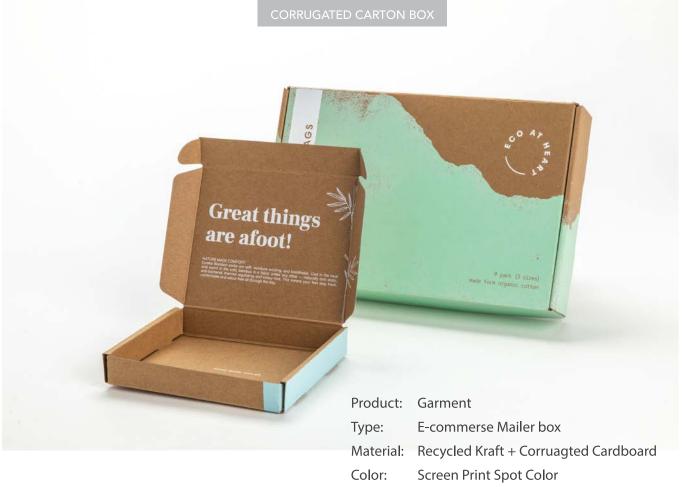
Color: 2 Pantones

Finishing: Matte Lamination

Speciality: Match Box with Hanger Hole



Siren



Finishing: Natural



Product: Cannabis

E-commerse 30 packs Type:

Material: Matallic Paper + Corruagted Cardboard

**UV Spot Color** Color:

Finishing: Matte





Packaging is the wrapping material around a consumer item that serves to contain, identify, describe, protect, display, promote and otherwise make the product marketable and keep it clean.

RIGID BOX

Packaging has now become an essential part of any company's marketing strategies and, more importantly, the only thing responsible for "dressing" the product and ensuring it appears more attractive and stands out from all its competitor's product.

49

48

RIGID BOX





Packaging Product: Cuffins

Type of Box: Custom Box with Leather pillow insert Material: 150gsm Artpaper + 1000gsm Greyboard

Color: 2 Pantones

Finishing: Matte Lamination + Texture deboss

Note: Leather pillow insert



















Packaging Product: Skin Care

Type of Box: 3 layer Gift Rigid Box + Paper Insert

Material: 150gsm Fancy Paper+ 1000gsm Greyboard +

150gsm Silver Paper

Color: 1 Pantone

Finishing: Hot Stamp Foil + Deboss

Speciality: 3 Layers Gift Box with Silver wrapped wall.



Tara

radiance



Type: Hexagon PR Box

C1S Paper + Rigid Cardboard wrap Material:

Color: 2PMS + CMYKFinishing: Matte Lamination



Product: Food

Octagon Box Type:

Material: 157gsm Artpaper +

1000gsm fiberboard

Color: 2 colors

Tara

glow Nourishing Dry C

Tara

restore hair mask

Product:

Material:

LUXE COLLECTION

Type:

Color:

Tara

nourish

Tara

onion

Skincare box set

**SPOT Colors** 

Finishing: Soft-Touch Lamination

Slider Drawer Rigid Box

10

C1S Paper + Rigid Cardboard





Cylinder Box Type: Material: 157gsm Artpaper +

1000gsm fiberboard

Finishing:

2 colors

Color:

Hot Stamp Foil Finishing: Embossing, Hot Stamp Foil, Matte Lamination





Packaging Product: Small Accessories
Type of Box: 1 Piece Tray with PVC Lid

Material: 150gsm Artpaper + 1000gsm Greyboard

Color: 2 Pantones

Finishing: Matte Lamination

Note: PVC lid is printed by Silk Screen Print.





Packaging Product: Small Accessories

Type of Box: 2 Piece Tray

Material: 150gsm Artpaper + 1000gsm Greyboard

Color: 1 Pantone

Finishing: Matte Lamination
Note: Large area hot stamp foil







Packaging Product: Small Accessories

Type of Box: Match Box / Drawer Box Style

Material: 150gsm Artpaper + 1000gsm Greyboard

Color: 1 Pantone

Finishing: Matte Lamination + Hot Stamp Foil

Note: Large area hot stamp foil



Collapsible Rigid Box - Rectangle shape with folding flap and ribbon tap





Collapsible Rigid Box - Triangle tube shape





Collapsible Rigid Box - Square box structure

52





Paper Bulb (Thermo-formed paper tray) Material: Recycled Paper, Natural Fiber Types: Dry Press and Wet Press



**Dry Press** 

Note

Rough texture, where the paper grain is visible

Lower Mould cost

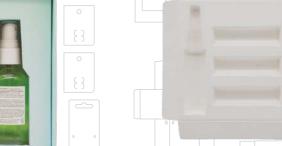


**Wet Press** 

Note

Smooth surface appearence

Higher mould cost



Soft Inserts

Material: EVA, Foam



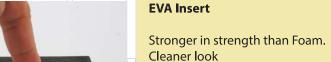
EVA Insert

**FOAM** 

Note

#### **Foam Insert**

Softer strength compare to EVA Easy to pack Good shock asorbent



Higher cost than foam



**EVA** 

### Plain / Construction samples



#### Rigid Box Sample with Inserts





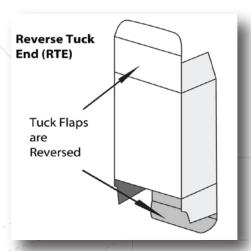
#### Clamshell Card white samples with Blister samples







### Useful Knowledge for Folding Boxes



#### Reverse Tuck End (RTE)

The top closure tucks from the rear to the front, and the bottom closure tucks from the front to the rear.

#### PROS to RTE Style Box

Cost effective because it can run more boxes at one time on the same sized paperboard as opposed to the straight tuck end, and reducing waste.

#### CONS to RTE Style Box

Not as aesthetically pleasing because of the visible raw edges in the front of the box.

Straight Tuck

**Tuck Flaps** 

are on the

Same Side

End (STE)

The top closure tucks from the rear to the front, and the bottom closure tucks from the front to the rear.

#### PROS to STE Style Box

Reverse Tuck End (STE)

More luxurious than RTE because there are no white raw edges visible on the front of the box.

#### CONS to STE Style Box

More expensive, less boxes at one time per paperboard sheet.

#### Box lock types

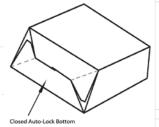
#### -Snap Lock Bottom











### Common Type of Folding Carton/Box

